

■ 37° ROL-AIR™ FLARING TOOLS



Forms 37° flares to government specifications in steel, stainless steel (including MIL-T-6845), titanium and other metal tubing. Positive stop gauge assures correct size of flare. Special burnishing action polishes flare face. Three rollers in flaring cone roll out 37° flare above die block. Roller action cuts effort required; maintains original wall thickness - eliminates stress concentration. Extension on yoke for clamping in vise. Satin chrome and black finish.

For 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" O.D. Steel and Stainless Steel tubing.

■ 400-F

- Satin chrome and black finish
- Includes tool case
- Weight - 2.5 lbs

■ 401-FA

- Reaming yoke for 1/4" to 5/8" O.D. tubing
- Recommended for use with steel and stainless steel tubing for proper flaring
- Weight - 0.7 lbs.

■ 402-FA

- Flaring and reaming kit
- Contains No. 400-F Flaring Tool and No. 401-FA Reaming Yoke for 1/4" to 5/8" O.D. tubing
- Includes tool case
- Weight - 3.2 lbs.

Outside Tube Diameter (in.)	Wall Thickness (in.)
3/16	.035
1/4	.049
5/16	.049
3/8	.065
1/2	.065
5/8	.065

Conforms to Federal Specification GGG-F-451a. Type 1, Class 1, Style A.



FEED RELEASE AND BURNISHING MECHANISM. FLARE CONTROL GAUGE.



3 ROLLERS IN FLARING CONE. FLARE FORMED ABOVE DIE BLOCK.

TOOLS
37° ROL-AIR™
FLARING TOOLS

The DiversiTech International sales team are available to answer your questions or queries on this product. Our experts are waiting for your call +44 (0)115 900 5858 or if you prefer send an email to sales@diversitech.com or visit www.diversitech.global

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INTERNATIONAL

Glaisdale Drive East
Nottingham NG8 4LY
United Kingdom